



IECEx





CLOUD CONNECTED





IP66 IP67

Intrinsically safe for potentially explosive environments.

Shaft Alignment

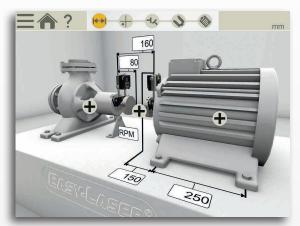
XT550

THIS IS EASY ALIGNMENT

HORIZONTAL PROGRAM

The user interface is intuitive and guides you through the measurement process. It is animated and zooms in to the relevant element for each step. You can save the measurements

of a machine for *As found* and *As left* in the same file. The procedure for the other alignment programs in the XT app is equally intuitive and guided.



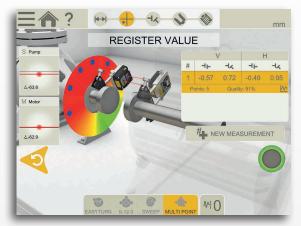
1. Enter dimensions



- 3. View result, As found
- 4. Adjust



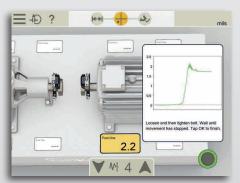
The interactive workflow indicator lets you easily jump to any part in the measurement process.



2. Measure (Five methods available, explained to the right)



5. View report as it will look



Soft Foot check on both machines



Tolerance check (pre-set or custom)



Quality check view for measurements

MEASUREMENT METHODS

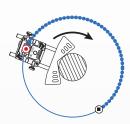
Measuring points

Start re

Start recording

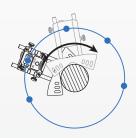


Stop recording



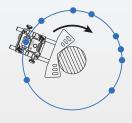
CONTINUOUS SWEEP

Automatic recording of measurement values during continuous sweeping of the shaft. Hundreds of points are registered. You can start anywhere on the turn. Quality check of measurement is provided (see example down left).



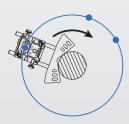
UNCOUPLED SWEEP

Rotate one shaft/unit at a time to pass with the beam over the other (stationary). Repeat alternately until enough measurement points are recorded. You can start and stop anywhere on the turn.



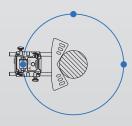
MULTI POINT

Multi point is basically the same as EasyTurn™, but instead you can record multiple points on the sector rotated. This will provide an optimized calculation basis. Perfect for e.g. turbine and sliding bearing applications.



EASYTURN

The EasyTurn™ function allows you to begin the measurement process from anywhere on the turn. You can turn the shaft to any three positions with as little as 20° between each position to register the measurement values. An easier-to-use version of the three-point method (see 9–12–3).



9-12-3

Measurement points are recorded at fixed points 9, 12 and 3 o'clock. This is the classic three-point method which can be used in most cases.

SMART FUNCTIONS



THERMAL GROWTH

Automatically compensate for thermal expansion of the machines.



SWAP VIEW

Understand adjustment directions more intuitively.



CONTINUE SESSION

Your latest measurement is always available, automatically saved.



TEMPLATES

Save measurement files as templates, with machine data and settings, to quickly start measurements.



MEASUREMENT VALUE FILTER

Improve readings when measuring conditions are poor.



MULTIPLE SETS OF FEET

Align machines with more than two pairs of feet.



LOCKED FEET

Lock any pair of feet on the machine. Used when aligning base-bound or bolt-bound machines.



WIDE LIVE ADJUSTMENT

Adjust with live values using expanded sensor position ranges in the H and V position.



SELECT MACHINE IMAGE

Choose from different 3D machines to portray your machinery on either side of coupling.



SELECT COUPLING TYPE

Choose measurement method depending on coupling type: short flex, spacer shaft.



ADJUSTMENT GUIDE

The adjustment guide helps you decide optimum adjustment by simulating shimming and move. For programs Horizontal and Machine train.



BUILT-IN HELP

The app includes a searchable *Users Manual* which opens the relevant chapter depending where in the process you are. This makes it quick and easy to find the answer to your questions.



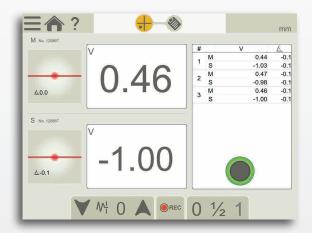
MORE POSSIBILITIES



VERTICAL/FLANGE MOUNTED MACHINES



For measurement and alignment of vertically and flange mounted machines. Handles machines with 4, 6, 8 and 10 bolts.



VALUES – DIGITAL DIAL INDICATOR

With the Values program you measure as V 0.00 with dial gauges, but with laser precision H 0.00 and the possibility to document the measurement result. Automatic recording pos-

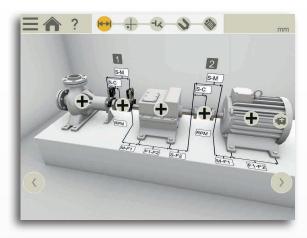
sible (set the interval and duration). You can make individual notes for each measurement point.

CHECK BEARING CLEARANCE etc.



With the Values program you can check bearing clearance or shaft load. It can also be used to "manually" calculate straightness, flatness and dynamic movements of

machine components.



MACHINE TRAIN



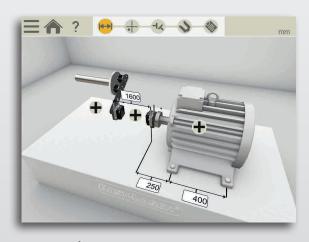
Build your own machine train without limits. You can pick the reference machine manually, or let the program choose one that will minimize the need for adjustments.



TWIST MEASUREMENT OF MACHINE BASE



The twist measurement program allows you to check the flatness or twist of the machine foundation using only the measuring units in the system.



CARDAN/OFFSET MOUNTED MACHINES



For alignment of cardan/offset mounted machinery. (Requires additional Cardan bracket Kit.)

DOCUMENTATION

SAVE!



INTERNAL MEMORY

Save your measurement files, photos and reports to the internal memory.



VERSATILE FILE TYPES

Both a PDF and an Excel file are generated.



READ QR AND BAR CODES

Assign a specific code to a specific machine, then use the built-in camera of your device to open assigned program.

(Note: camera resolution requirements applicable.)



SHOW!



PDF REPORT TEMPLATES

Use one of the two formats included.



ADD NOTES

Explain it a little more.



ADD PHOTO

Show what you mean.



SIGN REPORTS ELECTRONICALLY

Sign-on screen to verify your job. Signature is saved with the PDF file.



SHARE!



SEND THE REPORTS

Share the reports via email. Possible on all platforms.





SYSTEM PARTS

XT50-M/S MEASURING UNITS

The XT50 measuring units utilize dot-type laser and 1-axis square PSD surfaces. A state-of-the-art OLED display (D) shows the angle of the unit, making it easier to position it on the shaft.

The diagonally positioned locking knobs securely lock the unit on the rods. Rigid aluminium housing provide maximum stability. IP66 and 67, dust- water- and shockproof. Heavy-duty battery for very long operating times; up to 20 hours. Built-in wireless technology.

SHAFT BRACKET

The V-bracket is both light yet rigid, with two rods for maximum stability in all directions. Pre-mounted chain for quick setup on the machine.



- E. Chain tightening knob
- F. Charger connector
- G. Extendable stainless steel rods
- H. Locking knob
- I. Slidable target/dust cover



DOT-TYPE LASER TECHNOLOGY

The dot laser technology makes it possible to measure larger machines and longer spans than line laser systems. It also provides higher accuracy when backlash in the coupling is present. In addition, dot laser allows you to check more things when installing a machine, e.g. twist of foundation and bearing clearance.



DUAL LASERS, PSD, INCLINOMETERS

With electronic inclinometers in both measuring units the system knows exactly how they are positioned. This also makes it very easy to align uncoupled shafts. The so called reversed measurement method with two laser beams and two PSD makes it possible to also measure very incorrectly set machines. This is particularly good for new installations, where the machines are not yet in the correct position. Compared to many other methods, the Dual Technology will retain the measurement accuracy also when distances increase.

ECOM Tab-Ex® DISPLAY UNIT

Based on Samsung GALAXY Tab Active, ecom's hazardous area tablet is certified for use in Zone 1/21 & DIV 1 hazardous areas. The app runs on most iOS and Android units, as well as our own display unit XT12. However, those are not allowed in potentially explosive areas, but makes for a perfect complement for use in other places.



- A. Rubber coated housing
- B. Large and clear 8" TFT display, glove-enabled

RUGGED DESIGN

IP66 AND IP67 APPROVED

Easy-Laser® XT50 is waterproof, dustproof and shockproof. The units have been tested and approved to an Ingress Protection rating of IP66 and IP67, which means that they are dustproof and waterproof to a depth of 1 metre, and also protected against powerful water jets.













EX APPROVED

The EX ratings are valid for the XT50 measuring units, Part No. 12-1026 and 12-1027, and the ecom Tab-Ex® tablet only, as stated for each in the technical data. Brackets, fixturing equipment, case, and other accessories are not subject to any EX classification, and must be assessed by the user before use in EX environment. Easy-Laser does not take responsibility for the EX safety of accessories.



*Note: Display unit is added separately

TECHNICAL DATA

Neasuring units XT50-M / XT50-S		
BT wireless technology	Measuring units XT50-M / XT50-	S
Battery type	Type of detector	1 axis TruePSD 20x20 mm [0.79x0.79"]
Operating time Up to 20 h continuously Resolution 0.001 mm [0.05 mils] Measurement accuracy ±1µm ±1% Measurement range Up to 20 m [66 feet] Type of laser Diode laser Laser wavelength 630–680 nm Laser cutput <1 mW		0,
Resolution	Battery type	Heavy duty Li Ion chargeable
Measurement range	Operating time	Up to 20 h continuously
Measurement range	Resolution	0.001 mm [0.05 mils]
Type of laser Laser wavelength Asor class Safety class 2 Laser output Laser output Electronic inclinometer Divironmental protection Operating temperature Please 66 and 67 Operating temperature -10-50 °C Relative humidity Divironmental protection OLED display 128x64 pixels Housing material Dimensions WithXD: 76x76.5x50.9 mm [3.0x3.0x2.0"] Weight 316 g [11.1 oz] Ex classification Ex classification Iv 2 D Ex ib op is IIC T4 Gb, -10°C ≤ Ta ≤ +50°C Ex certificate number Presafe 17 ATEX 10552X, IECEX PRE 17.0049X Software (XT Alignment App) Languages en / de / sv / es / pt / ru / ja / ko / zh / it / fr / pl / fi / tr Display unit ecom Tab-Ex® (For full technical specification, see www.ecom-ex.com) Type of display/size Operating time Up to 11 in continuously Communication Bluetooth® 5.0 Wireless technology, WiFi Camera 13 Mp with flash (rear), 5 Mp (front) Operating temperature -20-55 °C Dimensions WixHxD: 263x162x26 mm [10.3x6.4x1.0"] Weight 1100 g [2.42 lbs] ATEX/UKCA Ex classification Ex db ia IIC T6 Gb IP64 Ex ia tb IIIC T80°C Db -20°C ≤ Ta ≤ +55°C Ex certificate number EPS 22 ATEX 1055X, IECEX PS 22.0014X, EPS 22 UKEX 1055X Cable Charging cable (splitter cable) Bracket material Fracket material Anodised aluminium Stainless steel Rod length 120 mm, 75 mm [4.72", 2.95"] (extendable)	Measurement accuracy	±1µm ±1%
Laser wavelength Laser class Laser output Laser output Electronic inclinometer O.1° resolution Environmental protection IP class 66 and 67 Operating temperature -10-50 °C Storage temperature -20-50 °C Relative humidity OLED display 128x64 pixels Housing material Anodized aluminium + PC/ABS + TPE Dimensions Wk/kbC: 76x76.5x50.9 mm [3.0x3.0x2.0"] Weight 316 g [11.1 oz] Ex classification □ Il 2 G Ex ib op is IIC T4 Gb, -10°C ≤ Ta ≤ +50°C Presafe 17 ATEX 10552X, IECEx PRE 17.0049X Software (XT Alignment App) Languages en / de / sv / es / pt / ru / ja / ko / zh / it / fr / pl / fi / fr tr Display unit ecom Tab-Ex® (For full technical specification, see www.ecom-ex.com) Type of display/size Operating time Operating time Operating time Up to 11 n continuously Communication Bluetooth® 5.0 Wireless technology, WiFi Camera 13 Mp with flash (rear), 5 Mp (front) Operating temperature Dimensions Wx/kbC: 263x162x26 mm [10.3x6.4x1.0"] Weight 1100 g [2.42 lbs] ATEX/UKCA Ex classification Ex db ia IIC T6 Gb IP64 □ II 2D Ex ia th IIIC T80°C Db -20°C ≤ Ta ≤ +55°C Ex certificate number EPS 22 ATEX 1055X, IECEX EPS 22.0014X, EPS 22 UKEX 1055X, Cable Charging cable (splitter cable) Length 1 m [39.4"] Brackets etc. Type V-bracket for chain, width 18 mm [0.7"]. Shaft diameters 20-150 mm [0.8-6.0"] With extension chain, diameters up to 450 mm [17.7"] Bracket material Anodized aluminium Anodized aluminium 120 mm, 75 mm [4.72", 2.95"] (extendable)	Measurement range	Up to 20 m [66 feet]
Laser class Laser output <1 mW Electronic inclinometer Environmental protection 1P class 66 and 67 Operating temperature -10–50 °C Storage temperature -20–50 °C Relative humidity 10–95% OLED display 128x64 pixels Housing material Anodized aluminium + PC/ABS + TPE Dimensions WxHxD: 76x76.5x50.9 mm [3.0x3.0x2.0"] Weight 316 g [11.1 oz] Ex classification □ Il 2 0 Ex ib op is IIIC T4 Gb, -10°C ≤ Ta ≤ +50°C Ex certificate number Presafe 17 ATEX 10552X, IECEx PRE 17.0049X Software (XT Alignment App) Languages en / de / sv / es / pt / ru / ja / ko / zh / it / r / pl / fi / tr Display unit ecom Tab-Ex® (For full technical specification, see www.ecom-ex.com) Type of display/size Operating system Android™ Operating time Up to 11 h continuously Communication Bluetooth® 5.0 Wireless technology, WiFi Camera 13 Mp with flash (rear), 5 Mp (front) Operating temperature -20–55 °C Dimensions WxHxD: 263x162x26 mm [10.3x6.4x1.0"] Weight 1100 g [2.42 lbs] ATEX/UKCA Ex classification □ Il 20 Ex a tb illiC T80°C Db -20°C ≤ Ta ≤ +55°C Ex certificate number Ex dex dis all IC T6 Gb IP64 □ Il 20 Ex a tb IlliC T80°C Db -20°C ≤ Ta ≤ +55°C Ex certificate number Ex 22 Ex	Type of laser	Diode laser
Laser output	Laser wavelength	630–680 nm
Electronic inclinometer Environmental protection Operating temperature -10–50 °C Storage temperature -20–50 °C Relative humidity 10–95% OLED display 128x64 pixels Housing material Anodized aluminium + PC/ABS + TPE Dimensions WxHxD: 76x76.5x50.9 mm [3.0x3.0x2.0"] Weight 316 g [11.1 oz] Ex classification □ Il 2 G Ex ib op is IIC T4 Gb, -10°C ≤ Ta ≤ +50°C □ Il 2 D Ex ib op is IIC T135°C Db, -10°C ≤ Ta ≤ +50°C Ex certificate number Presafe 17 ATEX 10552X, IECEX PRE 17.0049X Software (XT Alignment App) Languages en / de / sv / es / pt / ru / ja / ko / zh / it / fr / pl / fi / tr Display unit ecom Tab-Ex® (For full technical specification, see www.ecom-ex.com) Type of display/size Operating system Operating time Up to 11 h continuously Communication Bluetooth® 5.0 Wireless technology, WiFi Camera 13 Mp with flash (rear), 5 Mp (front) Operating temperature Dimensions WxHxD: 263x162x26 mm [10.3x6.4x1.0"] Weight ATEX/UKCA Ex classification Ex db ia IIC T6 Gb IP64 □ II 2D Ex ia th IIIC T80°C Db -20°C ≤ Ta ≤ +55°C Ex certificate number Ex 22 ATEX 1055X, IECEX PPS 22.0014X, EPS 22 UKEX 1055X Cable Charging cable (splitter cable) Brackets etc. Type V-bracket for chain, width 18 mm [0.7"]. Shaft diameters 20–150 mm [0.8–6.0"] With extension chain, diameters up to 450 mm [17.7"] Bracket material Anodised aluminium Pcass 4 do 120 mm, 75 mm [4.72", 2.95"] (extendable)	Laser class	Safety class 2
P class 66 and 67 Operating temperature	Laser output	<1 mW
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Storage temperature	Environmental protection	IP class 66 and 67
Relative humidity	Operating temperature	-10–50 °C
DLED display	Storage temperature	-20–50 °C
Housing material	Relative humidity	10–95%
Dimensions WxHxD: 76x76.5x50.9 mm [3.0x3.0x2.0"] Weight 316 g [11.1 oz] Ex classification	OLED display	128x64 pixels
Weight 316 g [11.1 oz] Ex classification	Housing material	Anodized aluminium + PC/ABS + TPE
Ex classification	Dimensions	WxHxD: 76x76.5x50.9 mm [3.0x3.0x2.0"]
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Software (XT Alignment App) Languages		
Languages	Ex certificate number	
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Dimensions WxHxD: $263x162x26 \text{ mm} [10.3x6.4x1.0"]$ Weight $1100 \text{ g} [2.42 \text{ lbs}]$ ATEX/UKCA Ex classification $\boxed{\mathbb{O}} \text{ Il } 20 \text{ Ex db ia IIC T6 Gb IP64}$ $\boxed{\mathbb{O}} \text{ Il } 20 \text{ Ex ia tb IIIC T80°C Db}$ $-20^{\circ}\text{C} \leq \text{Ta} \leq +55^{\circ}\text{C}$ IECEX classification $\boxed{\text{Ex db ia IIC T6 Gb IP64}}$ $\boxed{\text{Ex ia tb IIIC T80°C Db}}$ $-20^{\circ}\text{C} \leq \text{Ta} \leq +55^{\circ}\text{C}$ Ex certificate number $\boxed{\text{EPS } 22 \text{ ATEX } 1055\text{X}, \text{ IECEX EPS } 22.0014\text{X}, \text{ EPS } 22 \text{ UKEX } 1055\text{X}}$ Cable Charging cable (splitter cable) $\boxed{\text{Length } 1 \text{ m} [39.4"]}$ Brackets etc. Type V-bracket for chain, width 18 mm [0.7"]. Shaft diameters $\boxed{\text{20}-150 \text{ mm} [0.8-6.0"]}}$ With extension chain, diameters up to 450 mm [17.7"] Bracket material Anodised aluminium Chain material Stainless steel Rod length 120 mm, 75 mm [4.72", 2.95"] (extendable)	Display unit ecom Tab-Ex® (For Type of display/size Operating system Operating time	full technical specification, see www.ecom-ex.com) TFT 8" colour screen Android TM Up to 11 h continuously
Weight 1100 g [2.42 lbs] ATEX/UKCA Ex classification	Display unit ecom Tab-Ex® (For Type of display/size Operating system Operating time Communication	full technical specification, see www.ecom-ex.com) TFT 8" colour screen Android™ Up to 11 h continuously Bluetooth® 5.0 Wireless technology, WiFi
ATEX/UKCA Ex classification \textcircled{S} II 2G Ex db ia IIC T6 Gb IP64 \textcircled{S} II 2D Ex ia tb IIIC T80°C Db $-20^{\circ}\text{C} \leq \text{Ta} \leq +55^{\circ}\text{°C}$ IECEx classification $\textcircled{Ex db ia IIC T6 Gb IP64}$ Ex ia tb IIIC T80°C Db $-20^{\circ}\text{C} \leq \text{Ta} \leq +55^{\circ}\text{°C}$ Ex certificate number $\textcircled{EPS 22 ATEX 1055X, IECEx EPS 22.0014X, EPS 22 UKEX 1055X}$ ECABLE Charging cable (splitter cable) Length 1 m [39.4"] $\textcircled{Brackets etc.}$ Type $\textcircled{V-bracket for chain, width 18 mm [0.7"].}$ Shaft diameters $\textcircled{V-bracket for chain, diameters up to 450 mm [17.7"]}$ Bracket material Anodised aluminium Chain material Stainless steel Rod length 120 mm, 75 mm [4.72", 2.95"] (extendable)	Display unit ecom Tab-Ex® (For Type of display/size Operating system Operating time Communication Camera	full technical specification, see www.ecom-ex.com) TFT 8" colour screen Android™ Up to 11 h continuously Bluetooth® 5.0 Wireless technology, WiFi 13 Mp with flash (rear), 5 Mp (front)
	Display unit ecom Tab-Ex® (For Type of display/size Operating system Operating time Communication Camera Operating temperature	full technical specification, see www.ecom-ex.com) TFT 8" colour screen Android™ Up to 11 h continuously Bluetooth® 5.0 Wireless technology, WiFi 13 Mp with flash (rear), 5 Mp (front) -20-55 °C
-20°C ≤ Ta ≤ +55 °C IECEx classification Ex db ia IIC T6 Gb IP64 Ex ia tb IIIC T80°C Db -20°C ≤ Ta ≤ +55°C Ex certificate number EPS 22 ATEX 1055X, IECEx EPS 22.0014X, EPS 22 UKEX 1055X Cable Charging cable (splitter cable) Brackets etc. Type V-bracket for chain, width 18 mm $[0.7"]$. Shaft diameters 20−150 mm $[0.8-6.0"]$ With extension chain, diameters up to 450 mm $[17.7"]$ Bracket material Anodised aluminium Chain material Stainless steel Rod length 120 mm, 75 mm $[4.72", 2.95"]$ (extendable)	Display unit ecom Tab-Ex® (For Type of display/size Operating system Operating time Communication Camera Operating temperature Dimensions	full technical specification, see www.ecom-ex.com) TFT 8" colour screen Android™ Up to 11 h continuously Bluetooth® 5.0 Wireless technology, WiFi 13 Mp with flash (rear), 5 Mp (front) -20–55 °C WxHxD: 263x162x26 mm [10.3x6.4x1.0"]
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With extension chain, diameters up to 450 mm [17.7"] Bracket material Anodised aluminium Chain material Stainless steel Rod length 120 mm, 75 mm [4.72", 2.95"] (extendable)	Display unit ecom Tab-Ex® (For Type of display/size Operating system Operating time Communication Camera Operating temperature Dimensions Weight ATEX/UKCA Ex classification IECEx classification Ex certificate number Cable Charging cable (splitter cable) Brackets etc.	full technical specification, see www.ecom-ex.com) TFT 8" colour screen Android™ Up to 11 h continuously Bluetooth® 5.0 Wireless technology, WiFi 13 Mp with flash (rear), 5 Mp (front) -20-55 °C WxHxD: 263x162x26 mm [10.3x6.4x1.0"] 1100 g [2.42 lbs] ③ II 2G Ex db ia IIC T6 Gb IP64 ③ II 2D Ex ia tb IIIC T80°C Db -20°C ≤ Ta ≤ +55 °C Ex db ia IIC T6 Gb IP64 Ex ia tb IIIC T80°C Db -20°C ≤ Ta ≤ +55°C EPS 22 ATEX 1055X, IECEx EPS 22.0014X, EPS 22 UKEX 1055X Length 1 m [39.4"]
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Easy-Laser® XT550 Shaft system (12-1031) includes:

- Measuring unit XT50-M
- 1 Measuring unit XT50-S
- 2 Shaft brackets with chains and rods
- 4 Rods 75 mm [2.95"]
- 2 Rods 120 mm [4.72"]
- 2 Extension chains 900 mm [35.4"]
- Measuring tape 5 m [16.4']
- 1 Rod tool
- 1 Charger (100-240 V AC)
- 1 DC split cable for charging
- 1 Quick reference manual
- 1 Cleaning cloth for optics
- 1 USB memory with manuals
- 1 Carrying case

Weight: 6.9 kg [15.2 lbs]

Dimension WxHxD: 450x300x180 mm [17.7x11.8x7.1"]

Add Ex/ATEX certified display unit:

Part No. 12-1327 ecom TabEx03

Weight: 1.1 kg [2.42 lbs]



EASY-LASER® GENERATION

The age of measurement independence is here!































i0S

XT12





SAME INTERFACE

Purchase multiple systems with various capabilities, train once! The training costs are minimized significantly since the app interface and basic functionality is identical for all systems.

FLEXIBILITY

The Generation XT app runs on iOS or Android devices*, be it a tablet or a phone. For use in potentially explosive environments the unit has to be designed, approved and certified for that area**. But for non-hazardous areas you have full freedom!

- *Conditions apply
- **Please note that the XT12 and standard iOS/ Android devices normally are not EX approved.

 $\label{eq:continuous} \textbf{Easy-Laser} \ \textbf{AB, Alfagatan 6, SE-431 49 M\"olndal, Sweden} \ \textbf{Tel +46 31 708 63 00, Fax +46 31 708 63 50, e-mail: info@easylaser.com, www.easylaser.com, ww$ © 2024 Easy-Laser AB. We reserve the right to make changes without prior notification.
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